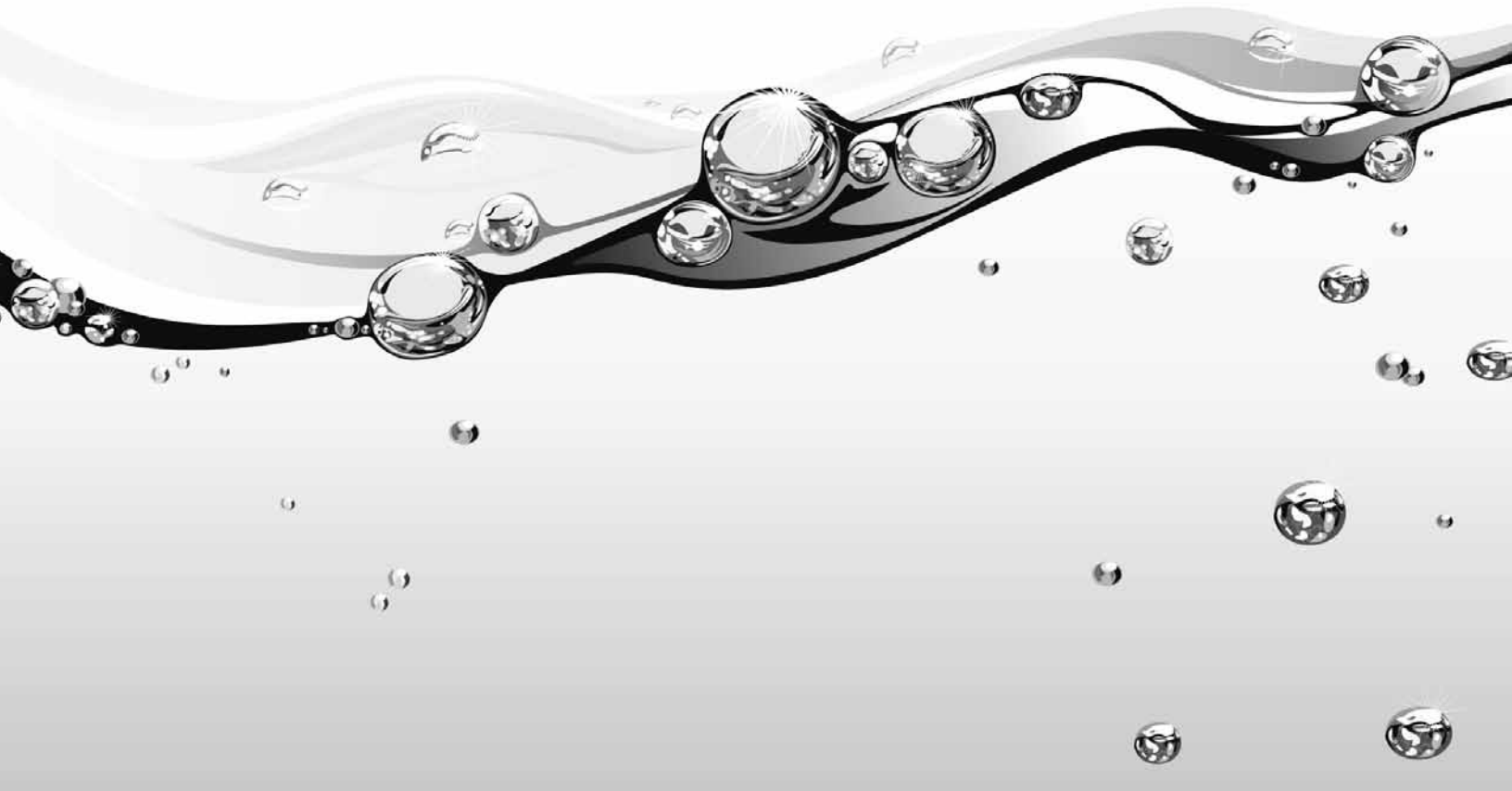


EPW115

WATERBORNE SPEED PRIME



- Excellent corrosion resistance
- Direct to metal
- Ready to sand in 30 minutes
- 24 hour pot life
- Now available in gray (black and white coming soon)

EPW115 is an ideal primer surfacer for innovation-minded collision centers, seeking process improvements through improved cycle time with all the benefits of a waterborne product. This very low-VOC primer provides excellent adhesion to a variety of substrates, including properly prepared metal, plastic, E-coat, and OEM or refinish paints. Additionally, EPW115 is ready to sand in 30 minutes.

EPW115

WATERBORNE SPEED PRIME



Mixing	1	:	10% by weight
	EPW115		T494
	Primer		Thinner
	Pot life:		24 hours @ 70° if stored in sealed plastic containers
Application	Apply:		3-5 wet coats
	Dry Film Build:		0.8-1.0 mils per coat
	Fluid Tip:		1.6-1.9 mm
	HVLP:		10 PSI at the cap
	Compliant:		25-35 PSI at the gun
Flash Off	Between Coats:		Use air-drying equipment 3-5 minutes or until dried to a matte finish
	Drying	Dry to handle:	
Dry to sand:			30 minutes after flash of final coat
Compatible Cleaners	DX330, SXA330 or SWX350		
Compatible Topcoats	ECS2X A-Chromatic LV Sealer		
	ECS6X A-Chromatic LV Sealer		
	Envirobase® High Performance Waterborne Basecoat		
	Deltron® DBC/Global Refinish System® BC Basecoat (must be applied over an appropriate sealer)		

For more information, contact your local PPG distributor, territory manager or reference technical data sheet EB-115.



PPG Automotive Refinish

Bringing innovation to the surface.™